



**Arizona
Rock
Products
Association**

CERTIFICATION OF CLSM PRODUCTION FACILITIES

COMPANY B & F Contracting, Inc.	PLANT NO. 1
Plant Address or Physical Location 4111 W. Broadway Road - Phoenix, Arizona	
Engineer Donald L. Cornelison, P.E.	
Inspection Date 7/11/2019	Expiration Date 7/11/2021

**Arizona Rock Products Association
916 W. Adams Street
Phoenix, Arizona 85007**

Submit electronic copy of checklist to elaine@azrockproducts.org



**ARIZONA
ROCK
PRODUCTS
ASSOCIATION**

*Certificate of Conformance
for
CLSM Production Facilities*

It is hereby certified that

**B&F Contracting, Inc. Plant No. 1
4111 W. Broadway Road, Phoenix, AZ**

has been inspected by a registered professional engineer for conformance with requirements of the "Check List for CSLM Production Facilities." As of the inspection date, the facilities met requirements as stated below.

**Operation: Truck Mixing
Batching System: Manual
Recording: NA**

A handwritten signature in cursive script, appearing to read 'Steve Trussell', is written over a horizontal line.

Executive Director

Arizona Rock Products Association

08/14/2019

Date signed by ARPA Executive Director

07/11/2019

Inspection Date

07/11/2021

Expiration Date



This Company will maintain these facilities in compliance with the Check List requirements and will correct promptly any deficiencies which develop.

Notice: The check list indicates only that plant facilities are satisfactory for the production of CLSM when properly operated. Conformance of the CLSM itself with specification requirements must be verified by usual inspection methods in accordance with sales agreement.

11. CLSM PLANT INSPECTION REPORT

Ready Mix Supplier: B & F Contracting, Inc. Date: 8/12/2019
 Plant number: 1 Project Name: CLSM Production
 Plant Location: 4111 W. Broadway Road - Phoenix Project Number: 191047ZA
 Inspector: Donald L. Cornelison, P.E. Lab Number: 563167

Directions for the inspector: Place an "x" in the applicable box.

<u>MATERIALS/INGREDIENTS</u>	<u>ACCEPTABLE</u>	<u>NOT ACCEPTABLE</u>	<u>NOT APPLICABLE</u>
1. Aggregates			
a. Aggregates transported, separated, stored, stockpiled, and fed to plant correctly (Note 1).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
b. Aggregates meet applicable quality requirements (Note 1).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2. Cementitious Materials			
a. Silos are watertight without excessive leakage. Separate storage for cement and flyash.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
3. Admixtures/Additives			
a. Admixtures protected to prevent damage from contamination and separation.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
b. Admixtures protected from freezing.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
4. Water			
a. Adequate supply and pressure.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
b. Adequate heating and/or chilling capacity (Note 2).	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
AGGREGATE BIN			
5. Scales, Plant Bins, and Weigh Batches			
a. Scale Type: Beam-indicating <input type="checkbox"/> Dial-indicating <input type="checkbox"/> Digital-indicating <input checked="" type="checkbox"/>			
b. Scale display(s) visible to batchman at normal station.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
c. Scales/batchers accurate within applicable tolerances (Note 3).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
d. Scales Calibrated within last 6 months.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
e. Separate bins for fine aggregate and each applicable size of coarse aggregate.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
f. Separate scale and weigh hopper for cementitious materials.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
g. All weigh hoppers freely suspended from scale and charge and discharge properly.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
h. Free moisture in aggregates taken into consideration when determining batch weights.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6. Water Meter, Water Batcher, or Volumetric Measuring Tank			
a. Device for measurement of added water capable of delivering required quantity within applicable tolerances and capable of dispensing in increments as small as one gallon (10lbs. if weighed).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
b. Volumetric measuring tank equipped with a means to check calibration.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
7. Admixture Dispensers			
a. Separate dispenser for each admixture.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
b. Piping free of leaks and properly valved.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
c. Calibrated container for verifying accuracy of measurement.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
d. Visual or gross check for batchman independent of operation of primary metering device.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
8. Batching System *See definitions below.			
a. Batch System Type: Manual <input checked="" type="checkbox"/> Semi-Automated <input type="checkbox"/> Fully Automated <input type="checkbox"/>			
9. Recording System (recording device which provides a permanent record of batch quantities for each batch of concrete produced.)			
a. Recorders: Cementitious <input type="checkbox"/> Aggregate <input type="checkbox"/> Water <input type="checkbox"/> Admixtures <input type="checkbox"/>			
Recorders shall:			
b. Be properly protected.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
c. Provide for identifying the particular batch with the corresponding delivery ticket.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
d. Register quantity of ingredients batched.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

TICKETING SYSTEM

10. Delivery ticket provides the following information

- a. Ready-Mix Concrete Company's Name
- b. Plant number or designation
- c. Ticket Serial Number
- d. Truck Number or designation
- e. Purchaser Name
- f. Job name and location
- g. Specific class or designation of concrete mix
- h. Batch size in cubic yard or meters
- i. Date and time when batch was loaded
- j. Type and name of specialty admixture or ingredient and amount batched
- k. Place where extra water added at request of receiver of the concrete and his signature or initials.

ACCEPTABLE	Not ACCEPTABLE	Not APPLICABLE
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

The referenced plant satisfies the indicated criteria and is capable of producing acceptable CLSM. Yes No

Notes:

1. Items 1a and 1b evaluated as follows: Aggregate stockpiles located to prevent contamination and arranged to assure that each aggregate as removed from its stockpile is distinct and not intermingled with others. Separate storage bins or compartments for each size and type of aggregate properly constructed and charges to prevent mixing of different sizes or types. Aggregates meet applicable specifications.
2. For information only; this item not required for approval of plant.
3. Applicable tolerances are consistent with information contained in the latest edition of *ASTM C 94 Standard Specifications for Ready Mixed Concrete*.

Definitions:

Manual Systems - Batching devices are operated manually. Individual batch target weights, moisture adjustments, and volumetric measuring systems are manually determined and verified by the batch operator. Discharge of the batch is performed manually by the batch operator. These systems are typically assisted by pneumatic, electric or hydraulic power, but may be hand operated.

Semi-Automated Systems - These systems provide mechanisms that start the weighing and volumetric measuring devices for the batch. These systems will stop the weighing and measuring upon attaining the required batch tolerances. Discharge of the batch may be automated upon attaining acceptable batch tolerances, or may be performed manually. These systems may or may not include interlocking mechanisms for out of tolerance batches.

Fully Automated Systems - A single starting mechanism provides target weights and volumes, begins the weighing and measuring process and ends this process when the targeted batch proportions are within tolerance. Out of tolerance batches must be manually adjusted to within tolerance and/or accepted by the batch operator. Once the batch tolerances are met or manually accepted, discharge of the batch will begin automatically.

12. Verification of Inspection and Application for Certification (CONTINUED)

The undersigned, a registered professional engineer in Arizona
 (state, territory, or jurisdiction)
 has conducted the inspection of the ready-mixed concrete plant described as B & F Contracting, Inc. Plant No. 1, 4111 W. Broadway Road - CLSM Production
 (please print specific designation and location of plant)

and asserts, in his professional judgment, the information provided on this Check List is accurate and complete. Application is hereby made for the issuance of a certificate for this plant, to be classified as follows:

<u>General Operation</u>	<u>Batching System</u>	<u>Recording (if any)</u>
<input checked="" type="checkbox"/> Truck Mixing	<input checked="" type="checkbox"/> Manual	<input type="checkbox"/> Cementitious
<input type="checkbox"/> Central Mixing	<input type="checkbox"/> Semi-Automated	<input type="checkbox"/> Aggregate
<input type="checkbox"/> Both	<input type="checkbox"/> Fully Automated	<input type="checkbox"/> Water
		<input type="checkbox"/> Admixtures

A Certificate of Conformance cannot be issued if any of the not acceptable boxes from **CONCRETE BATCH PLANT INSPECTION REPORT (pg 12 & 13)** are marked with an "X".

8/12/2019
 (date)

803858
 (NRMCA ID number)

 (date)

 (Asst. to the Engineer
 NRMCA ID number)

Donald L. Cornelison
 (signature of engineer)

Donald L. Cornelison
 (name, please print)

 (signature of engineer's assistant)

 (name, please print)

3331 E. Wood Street
 (business address, please print)

85040
 (zip code)

602-997-6391
 (phone number)



(Engineer's Seal)